



MANUAL: SI-327

27" VIDEO DISPLAY MONITOR

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27" COLOR SPECIFICATIONS

CRT

- 27" A68ACT00X
- P22 phosphor
- Dot pitch : 0.82 mm

INPUT SIGNALS

- Video : RGB Analog 1V-5V p-p
 - (adjustable with gain control)
 - 1 K ohm - 6 K ohm input impedance
- Sync : TTL positive or negative going,
separate or composite.
 - Input impedance : 5 K ohms for positive
 - going sync : 5 K ohms for negative going
 - sync.

HORIZONTAL SCAN

- Width : Adjustable with just one coil to accommodate active video from 40 usec to 50 usec.
- Frequency : 15.1 k Hz to 16.8 k Hz standard : higher scan frequencies available
- Linearity : +/- 7%

PICTURE SIZE REGULATION

- 3 %

VERTICAL SCAN

- frequency : 47 Hz to 65 Hz
- Linearity : +/- 7 %

GEOMETRIC DISTORTION

- +/- 3%

VIDEO CHARACTERISTICS

- Bandwidth (-3db) : 12 MHz typical
- Rise Time : Less than 50 nanoseconds

MECHANICAL

- The standard 27" monitor is available as a kit - without a frame. Custom frames can be furnished.

USER ADJUSTABLE CONTROLS AND ADJUSTMENTS

- Brightness, Gain, Horizontal Hold, Horizontal Size, Horizontal Raster Position, Horizontal Video Position, Vertical Hold, Vertical Size, Vertical Raster Position, Focus. Custom Control Location available.

POWER INPUT

- 120 VAC +10% -15%, 50-60 Hz, 85W (max). Isolation transformer required : furnished with monitor as an option.

RESOLUTIONS

- 27" 560 Pixels X 240 Lines

WARNINGS

1. Power Up Warning -

An isolation transformer must be used between the AC supply and the AC plug of the monitor before servicing, testing, or operating the monitor since the chassis and the heat sink are directly connected to one side of the AC line which could present a shock hazard.

Before servicing is performed, read all the precautions labelled on the CRT and chassis.

2. High Voltage -

This monitor contains HIGH VOLTAGES derived from power supplies capable of delivering LETHAL quantities of energy. Do not attempt to service until all precautions necessary for working on HIGH VOLTAGE equipment have been observed.

3. CRT Handling -

Care must be taken not to bump or scratch the picture tube as this may cause the picture tube to implode resulting in personal injury. Shatter proof goggles must be worn when handling the CRT. High voltage must be completely discharged before handling. Do not handle the CRT by the neck.

4. PRODUCT SAFETY NOTICE

W A R N I N G : For continued safety replace safety critical components only with manufacturer recommended parts.

For replacement purposes, use the same type or specified type of wire and cable, assuring the positioning of the wires is followed (especially for H.V. and power supply circuits). Use of alternative wiring or positioning could result in damage to the monitor or in a shock or fire hazard.

USER ADJUSTMENTS

1. BRIGHTNESS CONTROL RV 503

This control has been preset at the factory. However, when the video signal is applied to the monitor, a slight adjustment may be desired. Adjust this control such that the illumination is just barely extinguished from portions of the display which should be black.

2. FOCUS CONTROL

Adjust the focus control, located on the high voltage unit, for maximum over-all definition and fine picture detail.

3. HORIZONTAL HOLD CONTROL RV 401

With the monitor being driven with the display signal, adjust the horizontal hold control until the picture stops sliding horizontally. Do not use the horizontal hold control for horizontal centering. Note : If the sync signal is composite, use the horizontal sync input of the same polarity as the composite sync signal.

4. HORIZONTAL VIDEO SHIFT CONTROL RV 404

Use this control to center the picture horizontally.

5. HORIZONTAL RASTER POSITION ADJUSTMENT RV 402

If the picture is off center horizontally (long dimension of picture tube), some compensation can be made by moving the horizontal raster position adjustment RV 402.

6. HORIZONTAL SIZE COIL L404

The horizontal size coil is a hexagonal tuning tool adjustment. This control must be adjusted slowly, if necessary, until the picture or test pattern attains the correct horizontal proportions .

7. VERTICAL HOLD CONTROL RV 201

Adjust this control until the picture stops rolling and it locks in vertically.

8. VERTICAL SIZE CONTROL RV 203

This control must be adjusted slowly, if necessary, until the picture or test pattern attains the correct vertical proportions.

9. VERTICAL RASTER POSITION CONTROL RV 202

If the video is off center vertically, (short dimension of picture tube) some compensation can be made by turning the vertical raster position control.

10. BIAS CONTROLS ON NECK BOARD VR 701, VR 702, VR 703

Use this controls to uniform the color.

WHITE BALANCE

1. Equipment Required : An oscilloscope with a DC coupled mode in the vertical amplifier.
2. Referring to Fig. 1 and 3, do the following adjustments in subdued light after degaussing and setting the purity of the CRT.
3. Ground the R/G/B video inputs. Apply sync signals to the sync inputs.
4. Set all three bias controls, VR 701, VR 702, and VR 703 to their midpoint of rotation.
5. Connect the oscilloscope to the collector of a video output transistor Q 701, Q 702, or Q 703 or to the end of R 707, R 708, or R 709.
6. If this white balance procedure is required because the CRT or neck board was replaced, then leave the gain control at its original setting. If the contrast gain control is known to be grossly out of adjustment, then set it to its center of rotation. Adjust the brightness control RV 504 to obtain the waveform . Now remove the scope probe.
7. Slowly turn the screen control CW until the raster is just visible. The color of this raster is called the lead color gun. DO NOT adjust its associated gain control. It must remain fully CCW.
8. Adjust the screen control CCW until the raster is just extinguished.
9. Adjust the brightness control for a bright raster but not maximum brightness. Adjust the bias controls, if necessary, for best neutral white.

INSTRUCTION AND SERVICE INSTRUCTIONS

Note :

All of the following procedures have been performed at the factory and should require no further attention. If the monitor is serviced for any reason, it should be observed afterward to determine whether any of these procedures need to be performed again.

OUTLINE OF CONVERGENCE AND SET-UP PROCEDURE

Degaussing :

Demagnetize the shadow mask and all surrounding metal parts with an external degaussing coil.

Purity :

Adjust the purity magnets and the yoke position.

Static Convergence :

Converge Red and Blue in the center of the screen.

Dynamic Convergence :

Converge Red and Blue at the edges of the screen.

White Balance :

Set Gray and White brightness tracking.

Note : Purity and convergence adjustment interact.

DEGAUSSING

The monitor is equipped with an automatic degaussing circuit. However, if the CRT shadow mask has become excessively magnetized, it may be necessary to degauss it with a manual coil. Do not switch the coil OFF while the raster shows any effect from the coil.

COLOR PURITY ADJUSTMENT

1. For best results, it is recommended that the purity adjustment be made in the final monitor location. If the monitor will be moved, perform this adjustment with it facing

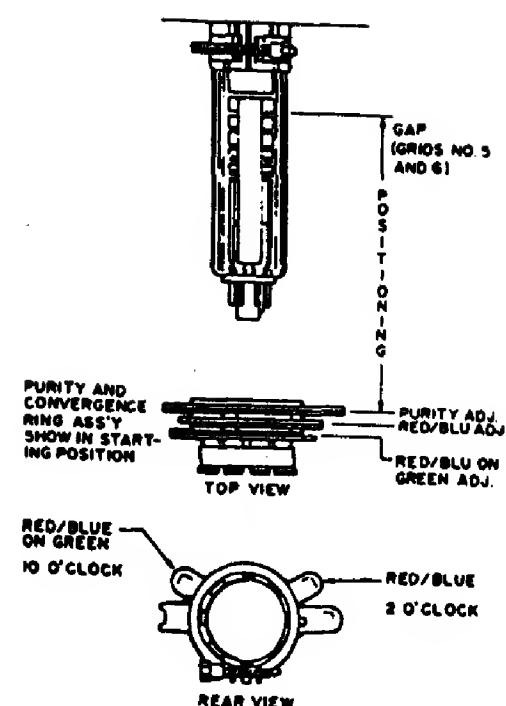


Fig. 1

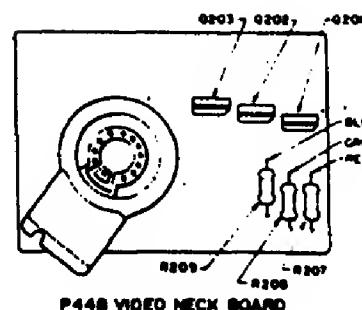


Fig. 2

west or east. The monitor must have been operating 15 minutes prior to this procedure.

2. On picture tubes with a 22.5 mm neck diameter, set the ring assembly on the CRT neck with the center line of the purity ring-pair over the gap between grids No5. and 6. See Fig. 1 (For picture tubes with a 29 mm neck, use the gap between grids No3 and 4 Fig.3)
3. Make certain that the magnetic ring-pairs are in their correct starting position before beginning this procedure. The correct starting position for the purity ring-pair is not necessarily the one shown in Fig. 1,3. The correct starting position will vary from ring assemblies from one manufacturer to another. It will be necessary to determine the correct starting position -also known as the zero correction position.

Fig.1,3 show a ring assembly in which each of the rings of the purity ring-pair has two-one long and one short. With some ring assemblies of this type, the zero correction position is with the long tab of one ring aligned with the short tab of the other ring.

On other ring assemblies of this type, the zero correction position is with the long tab of one ring aligned with the long tab of the other ring. The way to determine which is by trying one of these orientations and then rotating the two rings together, as a pair, without changing their orientation with respect to each other. If this rotation of the ring-pair causes no change in the purity, then it is the zero correction position. If the purity does change, then try the other orientation.

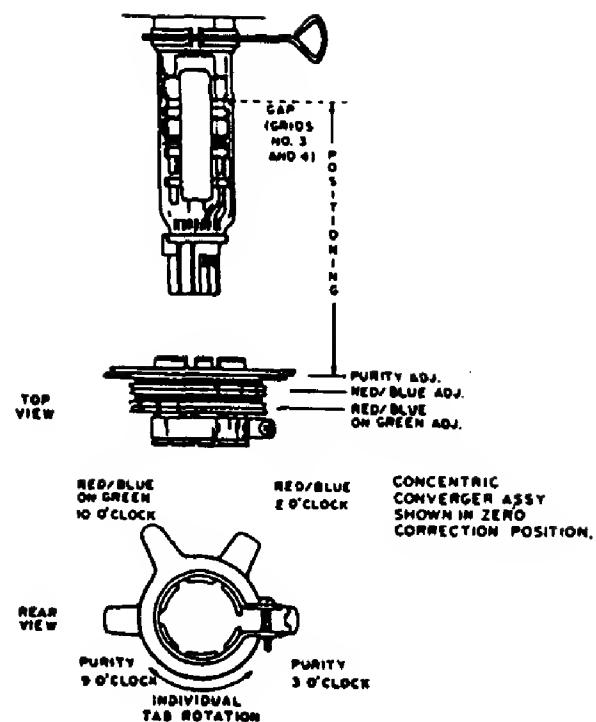


Fig. 3

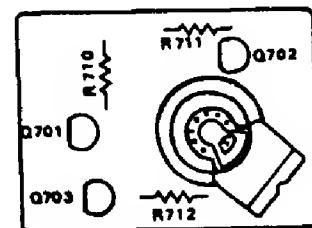


Fig. 4

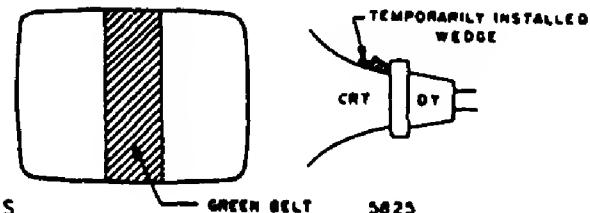


Fig. 5

A third type of ring assembly has only one tab on each of the two purity rings. The zero correction position for this type of assembly is with the tabs of the two purity rings aligned with each other and pointing up toward the anode contact of the CRT.

The correct starting positions for the other ring pairs are shown in Fig. 1,3. For the other type of ring assembly (not shown), the correct starting position for the other two ring-pairs is with all of the tabs aligned with each other and pointing up, toward the anode contact of the CRT.

4. Vertical raster position control must be at the center of its rotation.
5. Remove the R-G-B signal from the monitor.
6. Pull the Deflection Yoke backward so that the Green belt will appear.
(See Fig. 5)
7. Decrease the horizontal width of the raster, if necessary, in order to be able to see the right and left edges of the raster.
8. Move the two Purity Magnets with respect to each other in order to center the Green belt on the raster horizontally.
9. Push the Deflection Yoke forward gradually and fix it at the place where the Green screen becomes uniform throughout.
10. Turn the bias control and confirm that each color is uniform.
11. If the color is not uniform, re-adjust it, moving the Purity Magnets slightly.
12. Turn all three bias controls fully counterclockwise (CCW). Slowly turn up (CW) the red bias control until a Red raster is just barely visible.
13. Slowly turn up the bias controls such that their associated colors, mixing with the red, results in a White or Gray raster.
14. Confirm that the white or gray color is uniform throughout the screen.
15. Insert a wedge temporarily as shown in Fig. 5 and adjust the angle of the Deflection Yoke.

STATIC CONVERGENCE ADJUSTMENT

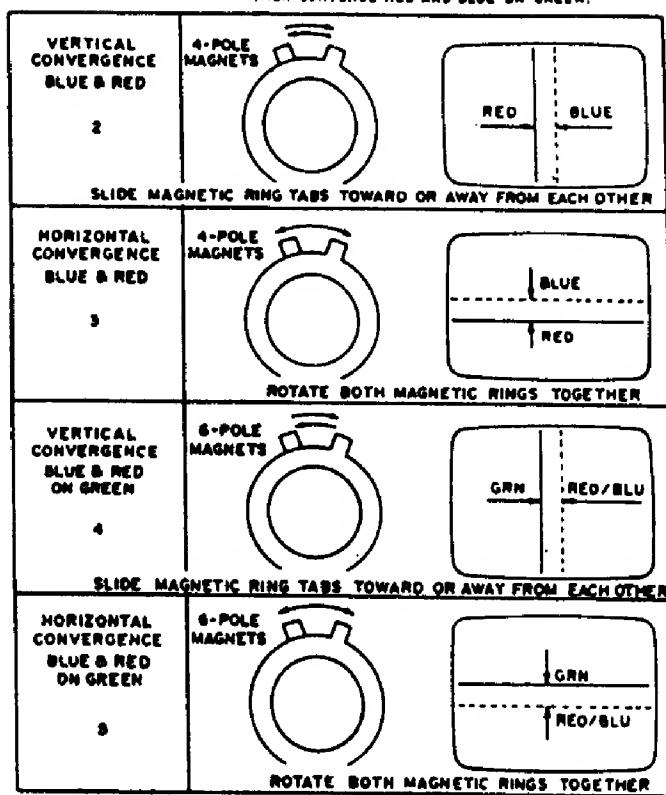
4-pole Magnets and 6-pole Magnets are for static convergence.

1. A cross hatch signal should be connected to the monitor.
2. A pair of 4-pole Convergence Magnets is provided and adjusted to converge the blue and red beams (See Fig.7).

When the Pole opens to the left and right 45° symmetrically, the magnetic field maximizes. Red and blue beams move to the left and right (See Fig. 6) Variation of the angle between the tabs adjusts the convergence of red and blue vertical lines.

3. When both 4-Pole convergence Magnet Tabs are rotated as a pair, the convergence of the red and blue horizontal lines is adjusted.
4. A pair of 6-Pole Convergence Magnets is also provided and adjusted to converge the magenta (red + blue) to green beams (See Fig. 7) . When the Pole opens to the left and right 30° symmetrically, the magnetic field is maximized. Red and blue beams both move to the left and right (See Fig. 6) . Variation of the opening angle adjusts the convergence of magents to green vertical lines.
5. When both 6-pole Convergence Magnet Tabs are rotated as a pair, the convergence of magenta to green horizontal lines is adjusted.

GREEN GUN IS THE CENTER GUN.
CONVERGE THE RED AND BLUE.
THEN CONVERGE RED AND BLUE ON GREEN.



REPEAT 3.2 & 3.3 IF ALL LINES ARE NOT CONVERGED AT CENTER

Fig. 6

PRECISE ADJUSTMENT OF DYNAMIC CONVERGENCE

1. Feed a cross-hatch signal to the monitor.
2. Insert wedge temporarily and fix the Deflection Yoke so as to obtain the best circumference convergence (See Fig. 9 and 10).
Note : The wedges may need to be moved during adjustments.
3. Insert three rubber wedges to the position as shown in
Note :
1) Tilting the angle of the yoke up and down adjusts the crossover of both vertical and horizontal red and blue lines. See Fig.9.

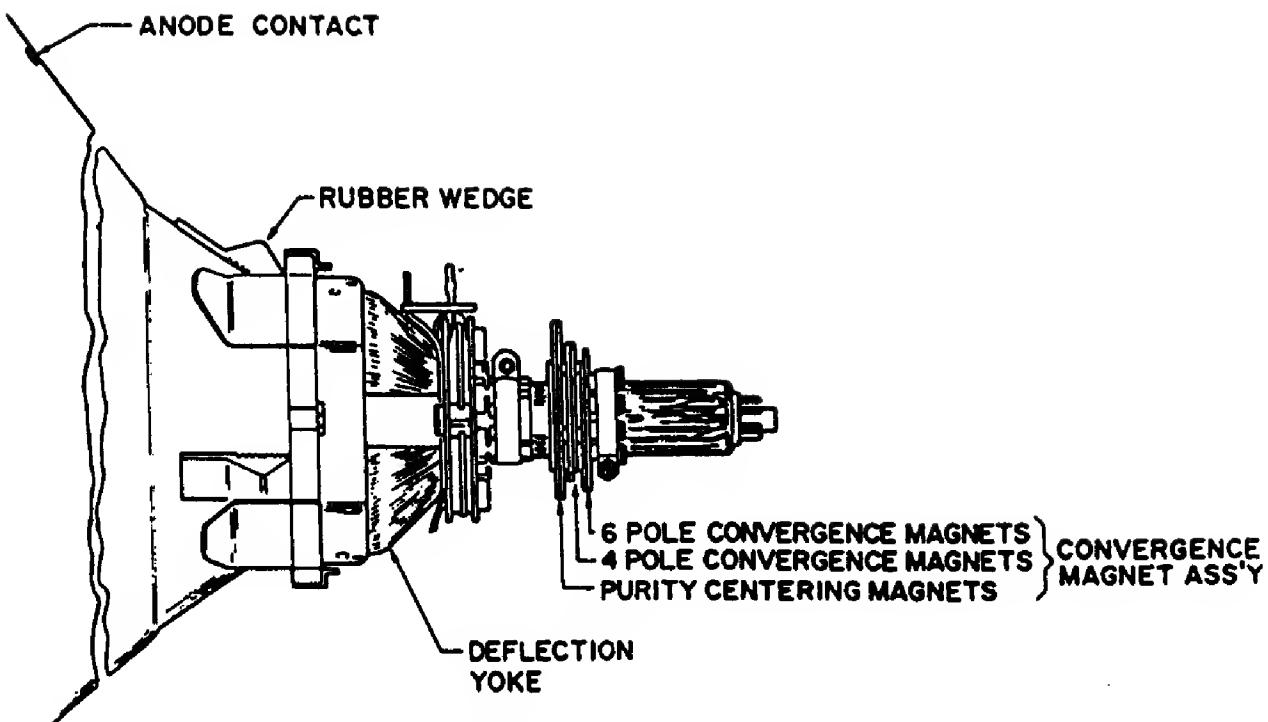


Fig. 7

- 2) Tilting the angle of the yoke sideways adjusts the parallel convergence of both horizontal and vertical lines at the edges of the screen. See Fig. 10.
- 3) Use three rubber wedges (tapered rubber wedges are used for a purpose).
- 4) The position of each rubber wedge is shown in fig. 8.
- 5) DO NOT force the permanent wedges in. They are to be inserted until they just make contact with the yoke-after the yoke has been positioned.
- 6) Fix the three permanent rubber wedges with chloroprene rubber adhesive.
- 7) After the adhesive has dried enough to hold the wedges in place, carefully remove the temporarily installed wedge.

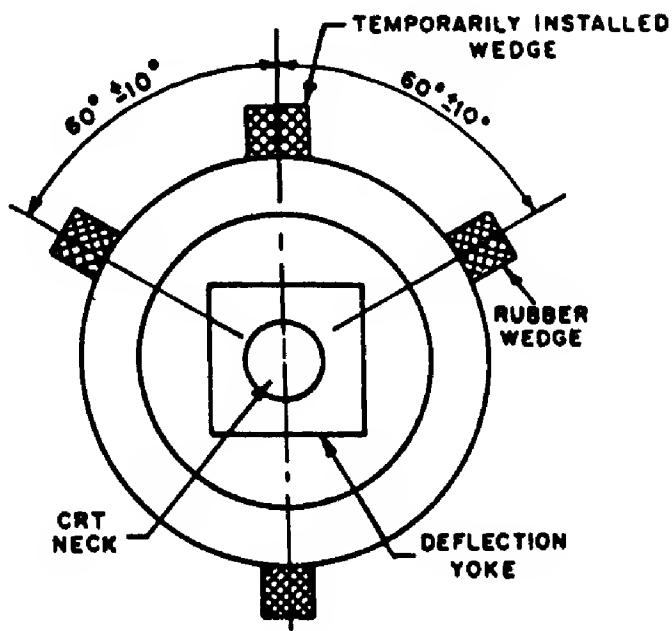
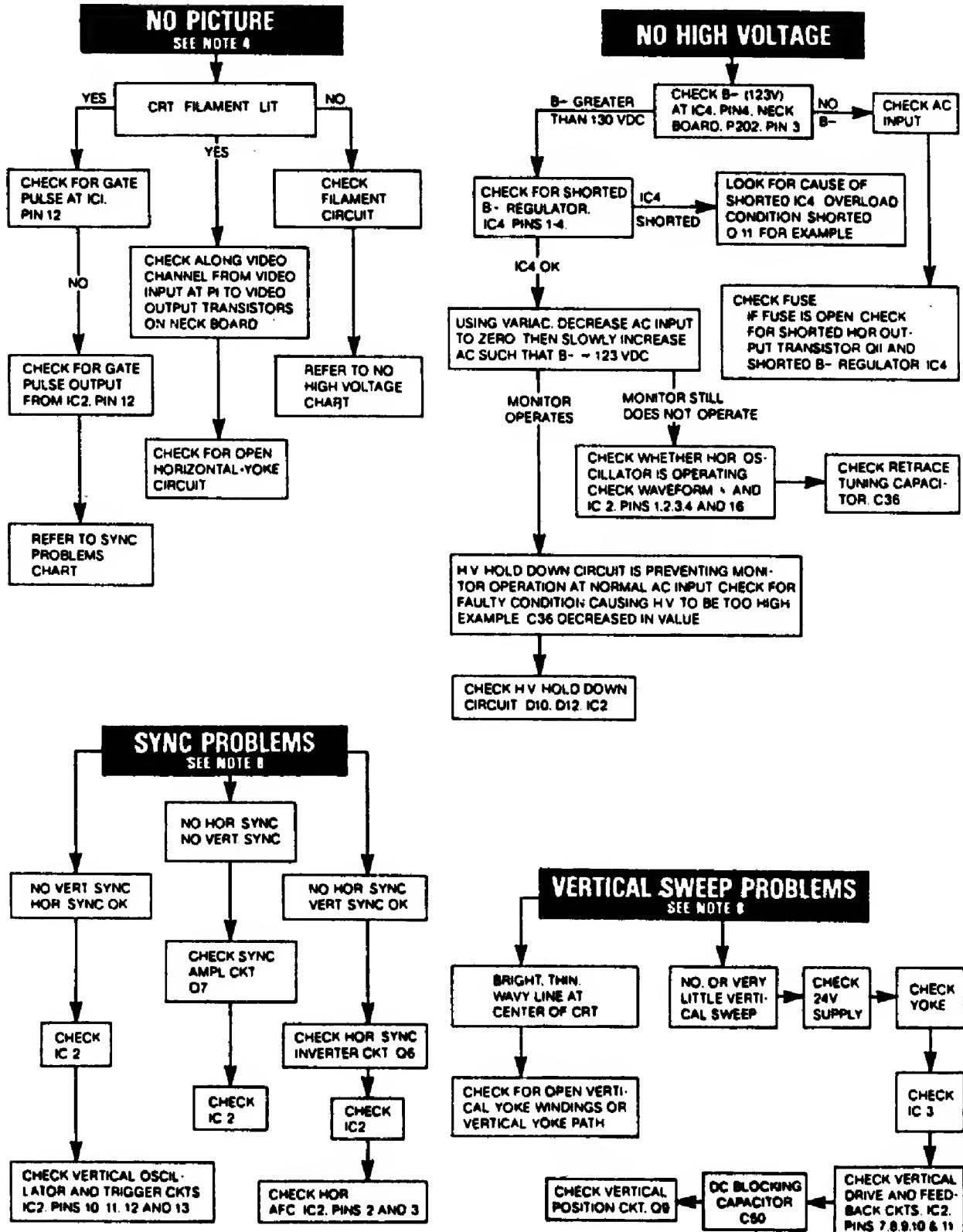


Fig. 8

TROUBLESHOOTING CHART



TROUBLESHOOTING NOTES

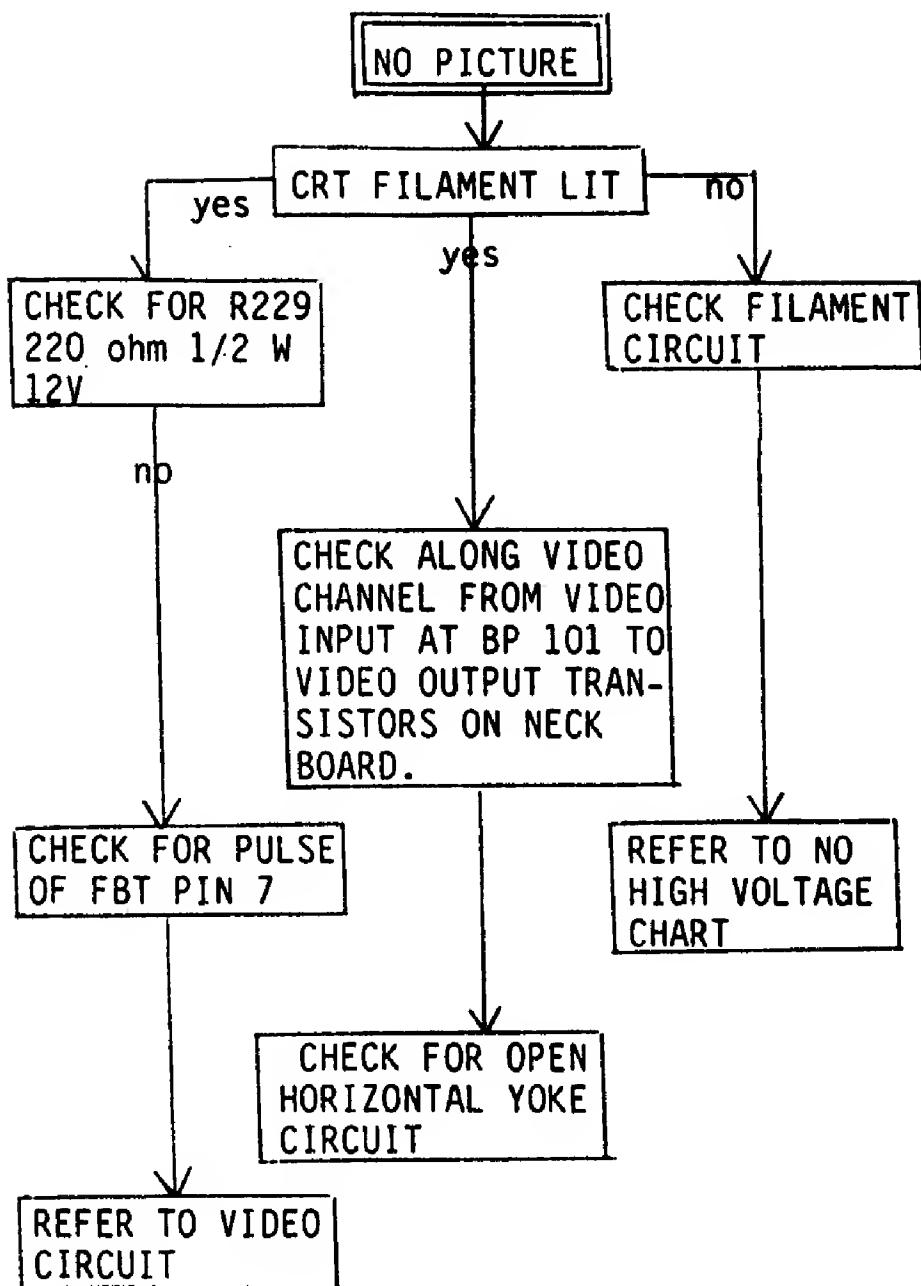
1. The trouble shooting chart mentions specific components to be checked. It is intended that the entire circuit associated with these components be checked.
2. This chart is a guide to servicing rather than a complete list of each component that could fail.
3. The bias controls on the neck board have been preset at the factory. When servicing the monitor for a lack of video, do not adjust any of these controls unless it is suspected that the problem is a result of these controls having been tampered with. Otherwise do not adjust these controls ; if they are so severely out of adjustment that there is a lack of video, then there is something malfunctioning.
4. All monitors are equipped with automatic degaussing coils which demagnetize the picture tube everytime the monitor is turned on after being off for a minimum of 20 minutes. Should any part of the chassis become magnetized it will be necessary to degauss the affected area with a manual degaussing coil. Move the coil slowly around the CRT face area and all surrounding metal parts. Then slowly withdraw for a distance of 6 feet before turning off.
5. Horizontal vs. Vertical

Some models have the picture tube mounted vertically rather than horizontally. That is, the picture tube is mounted in the frame such that the long dimension of the tube is up and down.

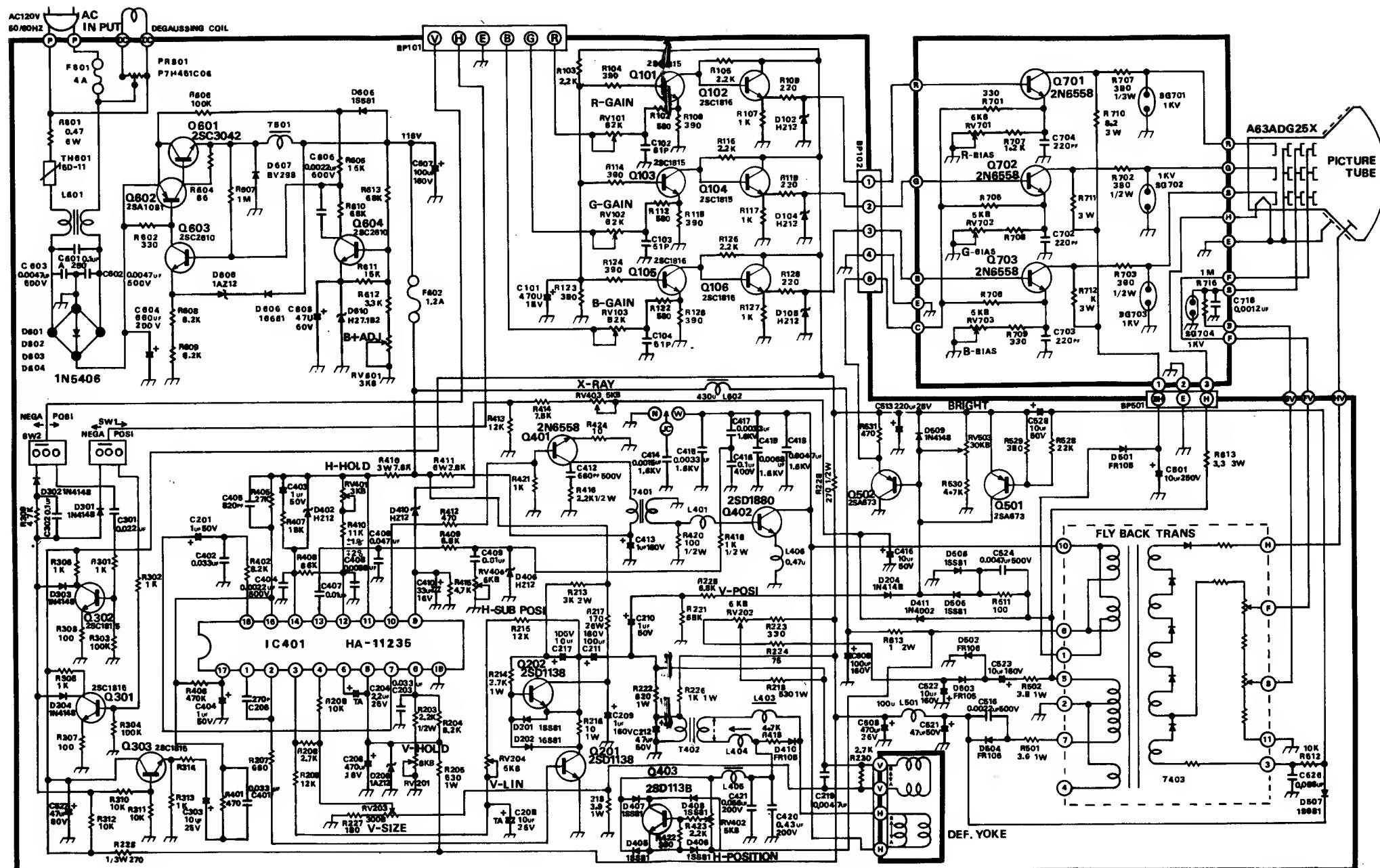
Other than the physical orientation of the picture tube, there is no electrical difference between these models and their horizontal counterparts. The same circuits, the vertical circuits, produce and control deflection along the short dimension of the tube in all models.

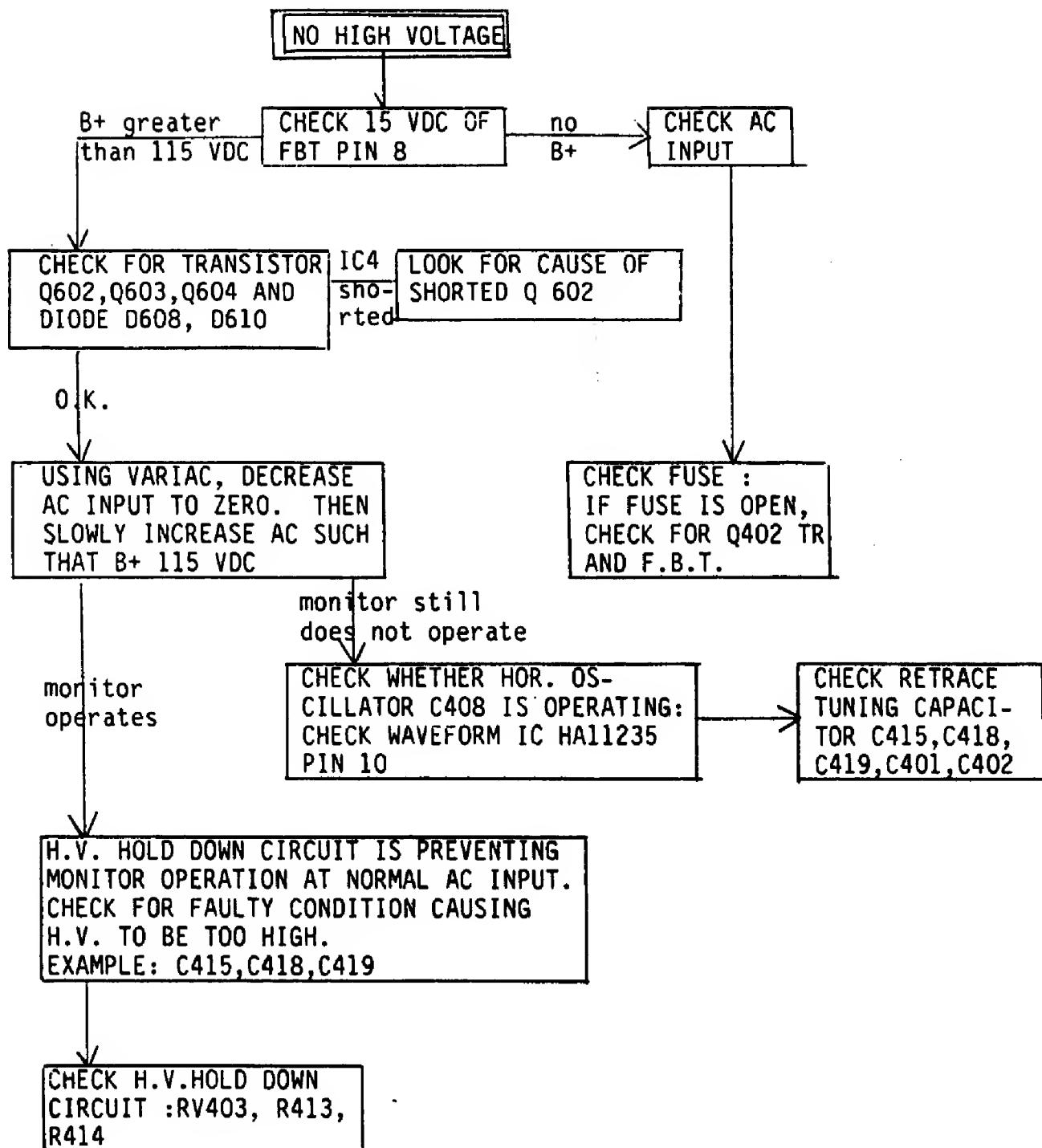
The same circuits, the horizontal circuits, produce and control deflection along the long dimension of the tube in all models.

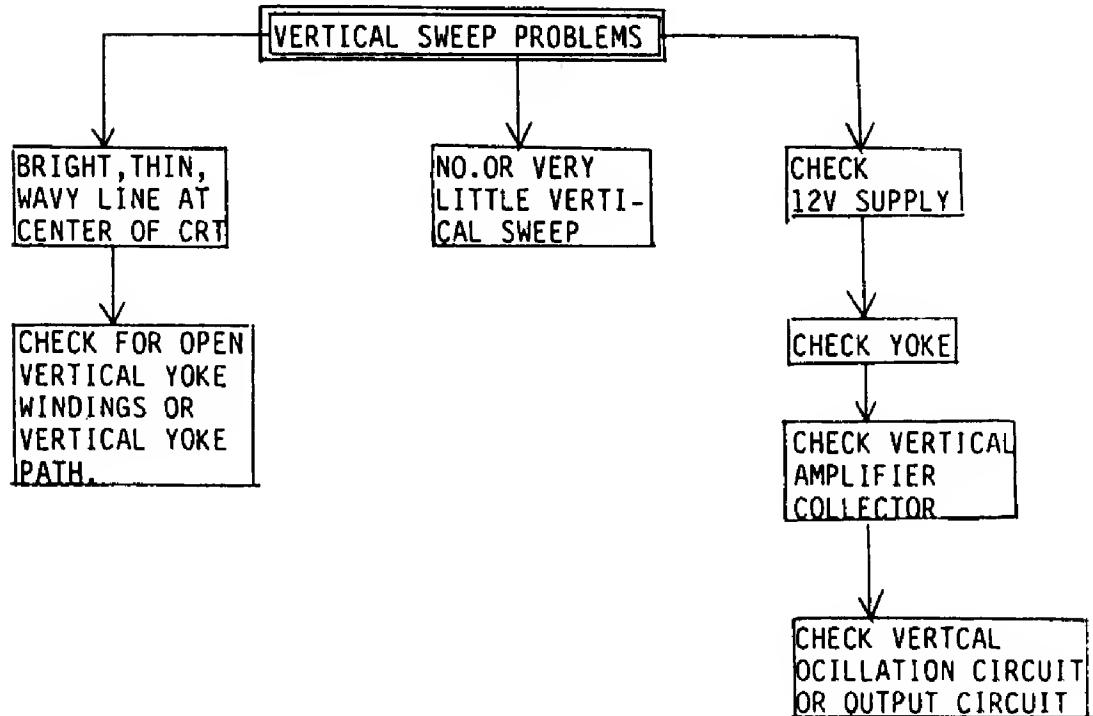
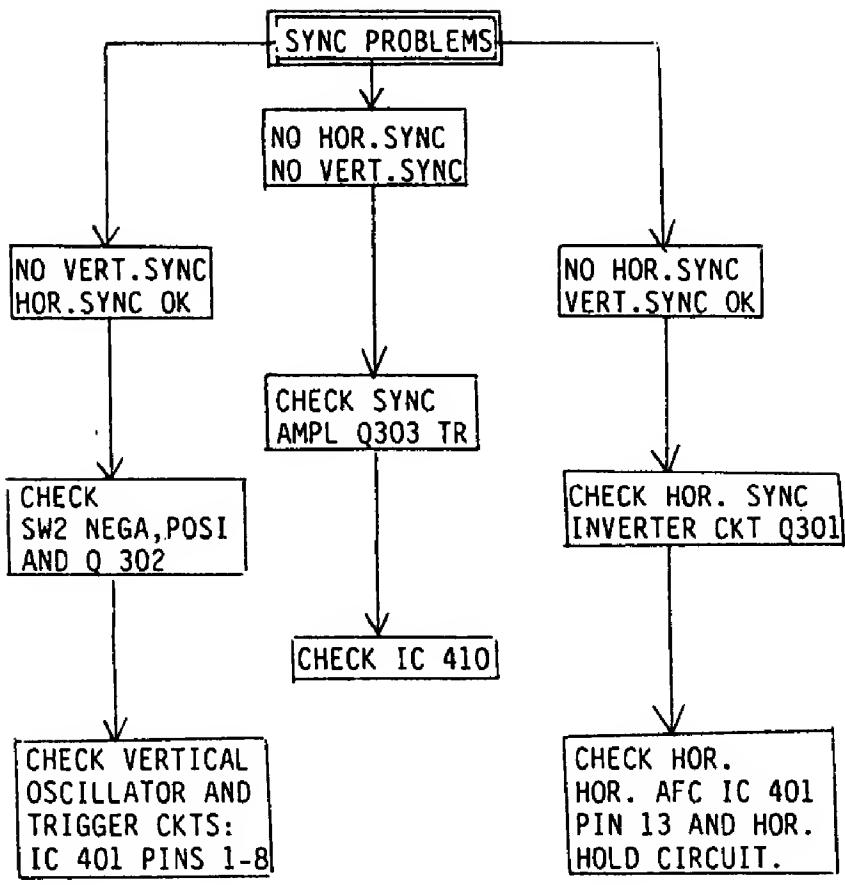
TROUBLESHOOTING CHART



SCHEMATIC DIAGRAM







VIDEO INTERFACE AND OUTPUT

The red, green and blue video inputs come into the monitor at BP 101. Isolation and attenuation is provided by emitter followers Q101, Q103, Q105.

The red, green and blue signals go into emitter followers of Q101, Q103, Q105 via gain control RV101, RV102, RV103. The gain controls signal of DV voltage input of video signal.

The signal deprived from the horizontal and vertical sweep circuits provides the blanking of the video for Q 502 during retrace in response to blanking pulses.

The brightness is varied by varying the DC level at Q701, Q702, Q703 emitter. The video outputs are provided via R701, R702 and R703 and they are amplified by the video output stages Q701,Q702,Q703 before being applied to the cathodes of the CRT.

SYNC

Sync is applied at BP 101 horizontal, vertical sync. Positive sync is inverted to negative sync by SW 1, SW 2. Composite sync should be applied only to the horizontal sync input of the appropriate polarity. Positive sync is inverted by Q301 and Q302 then applied through D305, D306 and R310 to the sync amplifier Q303. The sync amplifier output is applied through R314, C303 and R401 to pin 15 of IC 401. Pin 15 is the sync composite input.

The sync separator extracts the horizontal and vertical sync from each other - providing horizontal sync to the horizontal AFC circuit in the IC. This vertical sync comes into pin 7

via R402, C201 from pin 16 and used for triggering the vertical oscillator.

HORIZONTAL OSCILLATOR AND OUTPUT

The horizontal AFC circuit of IC 401 receives a horizontal sync input from the horizontal sync separator and a feedback signal at pin 13, derived from the horizontal output. Slight differences in frequency and phase of the two signals will cause the AFC to generate a correction voltage at pin 14.

The horizontal oscillator in IC 401 has its free running frequency determined by the RC time constant of C408, R410 and R 401, the horizontal hold control. The horizontal hold control varies the horizontal frequency by varying the RC time constant.

Slight correction in frequency is provided by a correction voltage which comes from pin 14 through R408.

The oscillator output at pin 10 is amplified and shaped by the horizontal drive stage Q401. The drive signal is then coupled to the base circuit of the horizontal output transistor Q402 by the horizontal drive transformer T401. T401 is used for impedance transformation to provide the Q402 base circuit with the low impedance source that it requires.

The horizontal output transistor Q402 is operated as a switch. It is either on or off. It is turned on and off at the scan rate which is determined by the horizontal oscillator frequency. A yoke current with a sawtooth waveform is needed to deflect the beam linearly across the CRT. The beam begins at the center of the CRT and is deflected from center to right. This center-to-right deflection occurs when Q 402 is turned on. The deflection yoke coupling polypropylene film capacitor (p-p) C402 begins to discharge through the yoke ; the discharge current causes the beam to be deflected to the right CRT edge. At this time, Q402 is turned off, and the current provided by C420 stops.

As the current falls to zero, a voltage is induced across the yoke windings as the magnetic field collapses ; an oscillation is produced by the yoke windings and C415, C418, C419, the retrace tuning capacitor. During the first half cycle of oscillation, the induced voltage is impressed on the collector of Q402, C415, C418, C419 and the primary of the flyback transformer T403. This induced voltage is stepped up by the flyback transformer's secondary winding. This high voltage is then rectified and applied to the high voltage anode of the CRT. When this induced voltage occurs, the electron beam is deflected from the right edge of the CRT face to the left edge. This is called retrace. During the second half cycle of the oscillation (of C415, C418, C419 and yoke winding), the voltage at the Q 402 collector tries to go negative or below ground. When this happens, the damper diode (include in same package with Q 402) becomes forward biased. The conduction of the damper diode allows energy stored in the horizontal system to decay linearly to zero, thus allowing the beam to return to the center of the CRT face.

The focus voltage and the screen , G2, voltage are obtained from the anode voltage with a resistor divider network within the T403 assembly. AFC feedback signal provides horizontal AFC feedback to the pin 13 through C417, C416, C418 and R409. This signal is also used to move video position into right or left via C409. The signal from the auxiliary winding at pin 7 of T 403 is rectified by D 504 and filtered to provide the +12 VDC supply for the video interface and sync circuits. The auxiliary winding of pin 5 produces a signal which is rectified by D503 and filtered to produce the heater voltage via R 513 for the vertical output circuit. An auxiliary winding (pin1) filtered by D501 provides video output circuit Q 701, Q702 and Q 703 collector. The horizontal linearity coil L403 is a magnetically biased coil which shapes the yoke current for optimum linearity. The horizontal size coil L404 is a variable series inductor which is used to vary the horizontal size of the display.

HIGH VOLTAGE HOLD-DOWN CIRCUIT

The high voltage hold down circuit is part of the main PC board of this monitor. The +12 V DC supply is sensed via D10. Since the +12 V DC supply is flyback pulse derived, the +12V DC supply will rise as the high voltage rises. If the +12 V DC exceeds a threshold which is set with RV 403, then D410 will conduct, thereby providing drive to IC 401, pin 9-holddown input of deflection oscillator IC. The drive being applied to pin 9 causes the horizontal oscillator within the IC to shut down - thus preventing the generation of high voltage. The horizontal oscillator will remain in its OFF state, even if the input to IC 401 pin 9 is removed, unless and until AC power is removed from the monitor input. The power may then be reapplied.

VERTICAL OSCILLATOR AND OUTPUT

The composite sync signal is applied to IC 401 pin 15. Sync signal is separated in the IC and extracts only vertical sync signal to pin 16 so that the signal is applied to vertical trigger input at pin 7 through R 402 , C201.

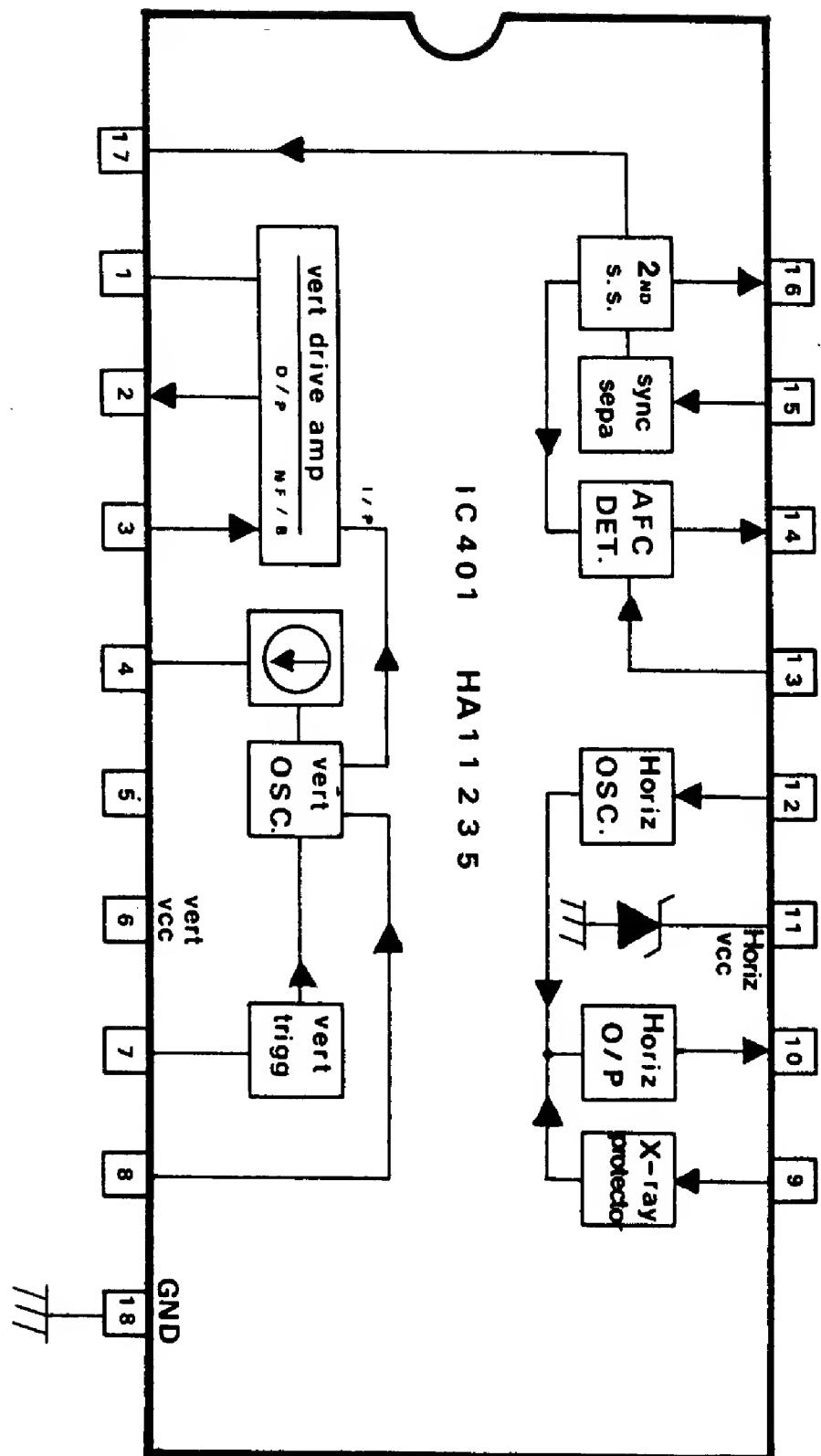
The vertical oscillator frequency is controlled by vertical hold control and input at pin 8. IC 401, pin 2 output supplies signal to vertical output transistor Q201 base. Output current from Q 201 flows through the yoke to cause vertical deflection. During upward deflection, current flows out of C211, through the yoke, and into C211 discharging through the yoke in the opposite direction and back into Q 201 TR. AC feedback is provided to Q 201 through the wiper of the vertical size control RV 203 to IC 401, pin 4 in order to control the drive amplitude. DC feedback at IC 401 pin 3 maintains good vertical linearity at all sizes.

DC current from the +24V supply flows through R223, R219 and through the yoke to provide downward raster shift. Some of this DC

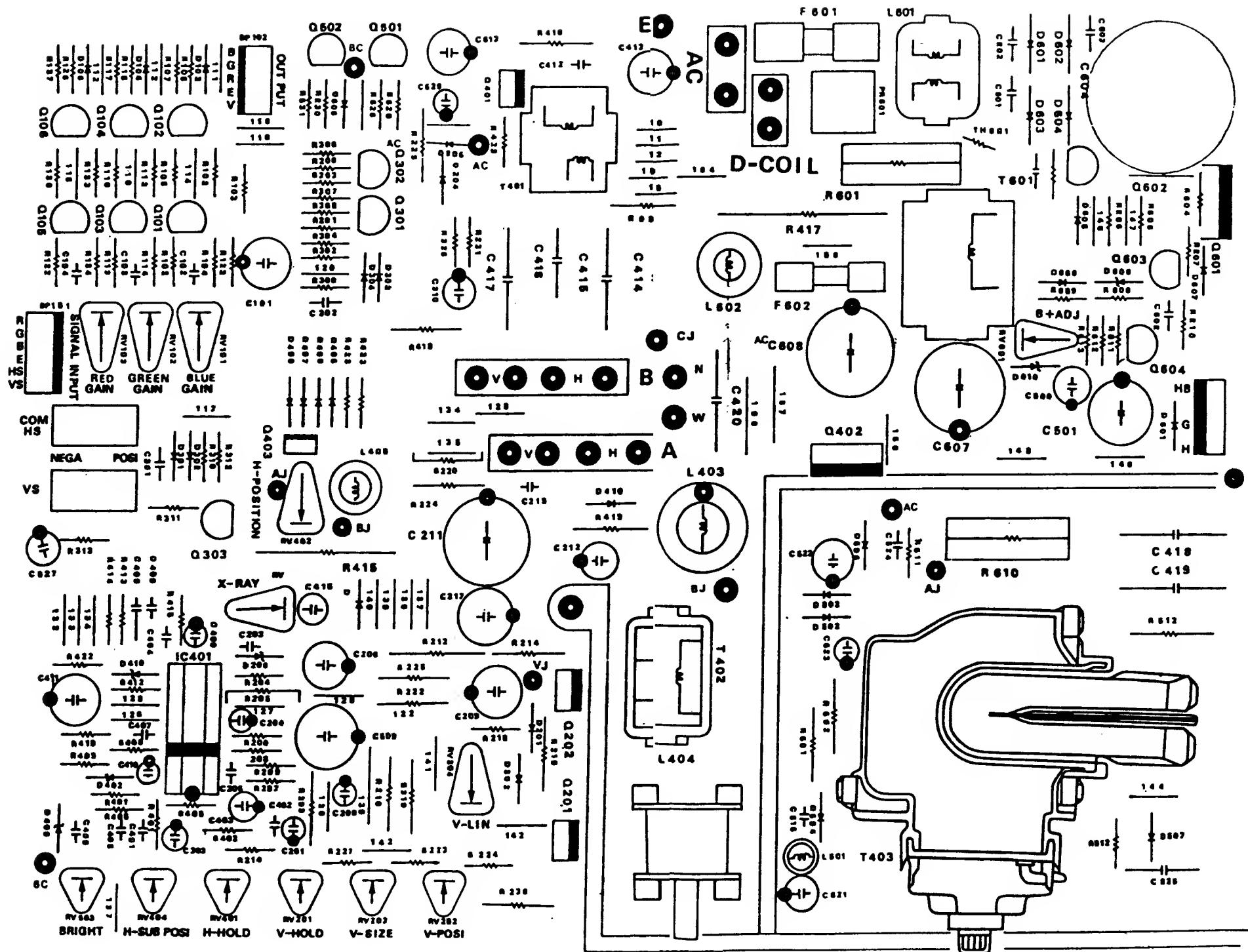
current is diverted from the yoke through the -12V R224. The amount of this current which is diverted from the yoke can be varied by varying the current by adjusting RV 202, the vertical position control, thus providing manual adjustment of the vertical position of the display. The drive signal at the yoke is also used to furnish the vertical blanking input to Q 502, C 210, R 226, D 204.

AUTOMATIC DEGAUSSING ADG

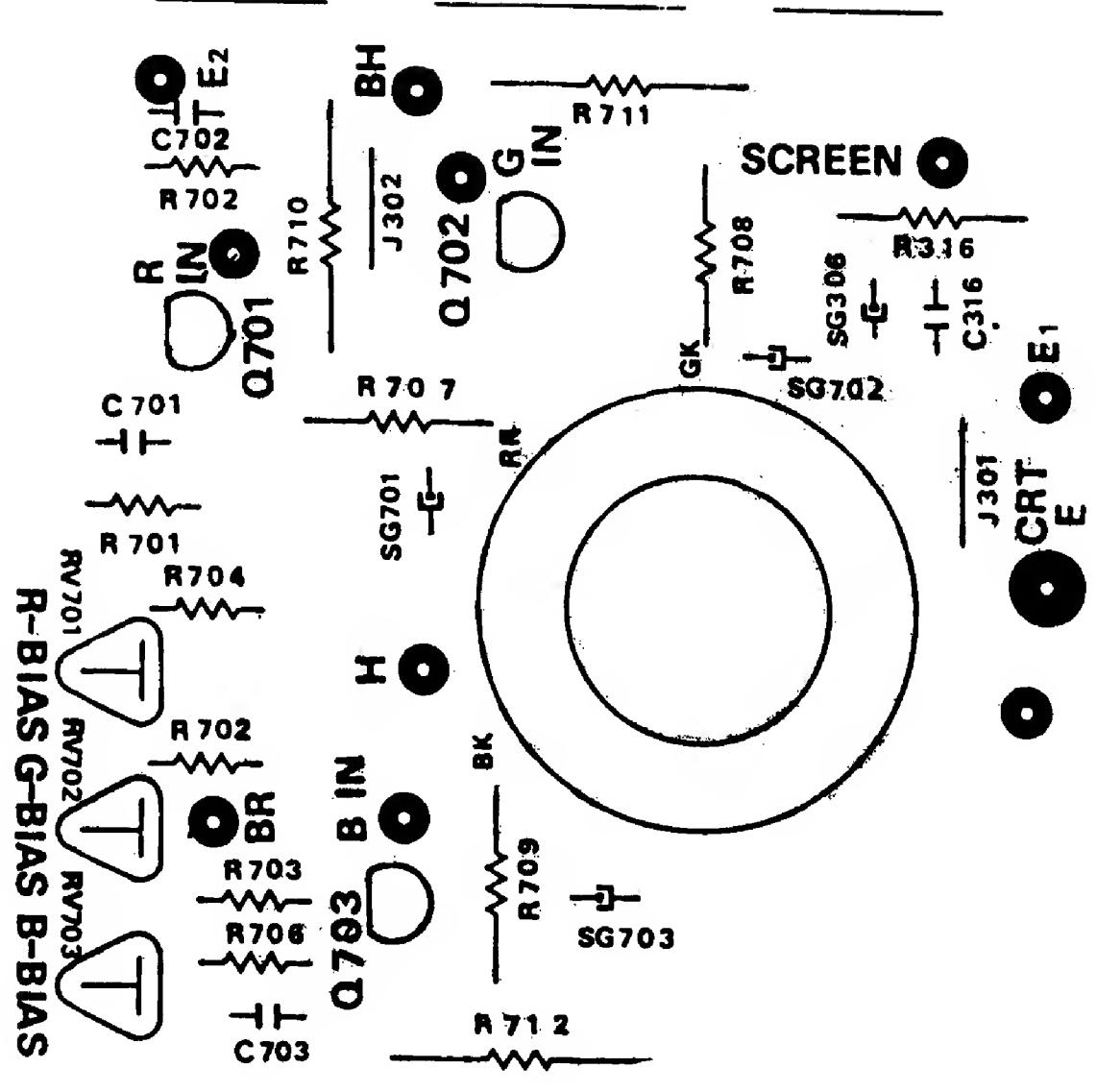
The ADG circuit automatically demagnetizes the CRT. This circuit is activated only when the monitor is initially powered up after having been off for at least 20 minutes. PR 601 is a positive temperature coefficient device. When it is cold, it has a very low resistance. As it gets warm, its resistance increases. If PR 601 of the monitor is cold when AC power is applied, then PR 601 with a low resistance allows high current to pass through degaussing coil. As current flows through PR 601, it heats up and eventually has a very high resistance, allowing very little current to flow through it. The process of initially having a large current through the degaussing coil is what produces the degaussing action. The degaussing current decays to zero before the CRT warms up, so the degaussing is completed before the picture comes on.



MAIN PC BOARD LAYOUT



CRT P.C. BOARD LAYOUT



PARTS LIST

Ref. No	Part No	Description	Ref. No	Part No	Description
RESISTORS					
R102	R004 - 681	680ohm 1/4W Carbon	R301	R004 - 102	1Kohm 1/4W Carbon
R103	R004 - 222	2.2Kohm 1/4W Carbon	R302	R004 - 102	1Kohm 1/4W Carbon
R104	R004 - 391	390ohm 1/4W Carbon	R303	R004 - 104	100Kohm 1/4W Carbon
R105	R004 - 222	2.2Kohm 1/4W Carbon	R304	R004 - 104	100Kohm 1/4W Carbon
R106	R004 - 391	390ohm 1/4W Carbon	R305	R004 - 102	1Kohm 1/4W Carbon
R107	R004 - 102	1Kohm 1/4W Carbon	R306	R004 - 102	1Kohm 1/4W Carbon
R108	R004 - 221	220ohm 1/4W Carbon	R307	R004 - 101	100ohm 1/4W Carbon
R112	R004 - 681	680ohm 1/4W Carbon	R308	R004 - 101	100ohm 1/4W Carbon
R114	R004 - 391	390ohm 1/4W Carbon	R309	R004 - 493	47Kohm 1/4W Carbon
R115	R004 - 222	2.2Kohm 1/4W Carbon	R310	R004 - 103	10Kohm 1/4W Carbon
R116	R004 - 391	390ohm 1/4W Carbon	R311	R004 - 103	10Kohm 1/4W Carbon
R117	R004 - 102	1Kohm 1/4W Carbon	R312	R004 - 103	10Kohm 1/4W Carbon
R118	R004 - 221	220ohm 1/4W Carbon	R313	R004 - 102	1Kohm 1/4W Carbon
R122	R004 - 681	680ohm 1/4W Carbon	R314	R004 - 151	150ohm 1/4W Carbon
R123	R004 - 391	390ohm 1/4W Carbon	R316	R002 - 105	1Mohm 1/2W Carbon
R124	R004 - 391	390ohm 1/4W Carbon	R401	R004 - 471	470ohm 1/4W Carbon
R125	R004 - 222	2.2Kohm 1/4W Carbon	R402	R004 - 822	8.2Kohm 1/4W Carbon
R126	R004 - 391	390ohm 1/4W Carbon	R405	R004 - 273	27Kohm 1/4W Carbon
R127	R004 - 102	1Kohm 1/4W Carbon	R406	R004 - 474	470Kohm 1/4W Carbon
R128	R004 - 221	220ohm 1/4W Carbon	R407	R004 - 183	18Kohm 1/4W Carbon
R203	R004 - 222	2.2Kohm 1/2W Carbon	R408	R004 - 683	68Kohm 1/4W Carbon
R204	R004 - 822	8.2Kohm 1/2W Carbon	R409	R004 - 682	6.8Kohm 1/4W Carbon
R205	R004 - 531	530ohm 1W Carbon	R410	R004 - 113	11Kohm 1/4W 1% Carbon
R206	R004 - 103	10Kohm 1/4W Carbon	R411	R004 - 752	7.5Kohm 3W Metal Oxide
R207	R004 - 681	680ohm 1/4W Carbon	R412	R004 - 471	470ohm 1/4W Carbon
R208	R004 - 272	2.7Kohm 1/4W Carbon	R413	R004 - 123	12Kohm 1/4W Carbon
R209	R004 - 123	12Kohm 1/4W Carbon	R414	R004 - 752	7.5ohm 1/4W Carbon
R213	020 - 330	3Kohm Metal Oxide	R415	R004 - 472	4.7ohm 1/4W Carbon
R214	R004 - 272	2.7Kohm 1/4W Carbon	R416	R002 - 222	2.2Kohm 1/2W 1/4Carbon
R215	R004 - 123	12Kohm 1/4W Carbon	R417	0050 - 282	2.8Kohm 5W Metal Oxide
R216	0010 - 100	10ohm 1W Metal Oxide	R418	R002 - 102	1K ohm 1/4W Carbon
R217	N250 - 171	170ohm 25W Cement	R419	0010 - 472	4.7K 1W Metal Oxide
R218	0010 - 039	3.9 ohm 1W Metal Oxide	R420	R002 - 101	100ohm 1/2W Carbon
R219	0010 - 531	530 ohm 1W Metal Oxide	R421	R004 - 102	1Kohm 1/4W Carbon
R221	R004 - 683	68Kohm 1/4W Carbon	R422	R004 - 391	390ohm 1/4W Carbon
R222	0010 - 621	620ohm 1W Metal Oxide	R423	R004 - 222	2.2Kohm 1/4W Carbon
R223	R004 - 331	330ohm 1/4W Carbon	R424	R004 - 100	10ohm 1/4W Carbon
R224	R004 - 750	750ohm 1/4W Carbon	R501	0010 - 039	3.90ahm 1W Carbon
R225	R010 - 102	1Kohm 1W Metal Oxide	R511	R002 - 101	100ohm 1/2W Carbon
R226	R004 - 682	6.8Kohm 1/4W Carbon	R512	R004 - 103	10Kohm 1/4W Carbon
R227	R004 - 181	180ohm 1/4W Carbon	R513	0030 - 033	3.3ohm 3W Metal Oxide
R228	R002 - 271	270ohm 1/2W Carbon	R528	R004 - 223	22Kohm 1/4W Carbon
R229	R002 - 271	270ohm 1/2W Carbon	R529	R004 - 391	390ohm 1/4W Carbon
R230	0010 - 272	2.7Kohm 1W Metal Oxide	R530	R004 - 472	4.7Kohm 1/4W Carbon

PARTS LIST

Ref. No	Part No	Description	Ref. No	Part No	Description
R531	R004 - 471	470ohm 1/4W Carbon	C102	C050 - 510	51PF 50V Ceramic
R601	N050 - N47	0.47ohm 5W Cement	C103	C050 - 510	51PF 50V Ceramic
R602	F004 - 331	330ohm fuseble/R	C104	C050 - 510	51PF 50V Ceramic
R604	F004 - 680	68ohm fuseble/R	C201	E050 - 105	1UF 50V Electrolytic
R605	R004 - 104	100Kohm 1/4W Carbon	C203	M050 - 333	0.033UF 50V Mylar
R606	R004 - 153	15Kohm 1/4W Carbon	C204	TA25 - 225	2.2 UF 25V Tantal
R607	R004 - 105	1Mohm 1/4W Carbon	C205	CO50 - 271	270 PF 50V Ceramic
R608	R004 - 822	8.2kohm 1/4W Carbon	C206	E016 - 477	470UF 16V Electrolytic
R609	R004 - 822	8.2kohm 1/4W Carbon	C207	E025 - 477	470UF 25 Electrolytic
R610	R004 - 683	68Kohm 1/4W Carbon	C208	TA25 - 106	10UF 25V Tantal
R612	R004 - 332	3.3Kohm 1/4W Carbon	C209	E160 - 106	10UF 160V Electrolytic
R613	0020 - 001	1ohm 2W FUSEELE Metal Oxide	C210	E050 - 105	1UF 50V Electrolytic
R701	R004 - 122	1.2Kohm 1/4W Carbon	C211	E160 - 107	100UF 160V Electrolytic
R702	R004 - 122	1.2Kohm 1/4W Carbon	C212	E050 - 476	47UF 50V Electrolytic
R703	R004 - 122	1.2ohm 1/4W Carbon	C217	E160 - 106	10UF 160V Electrolytic
R704	R004 - 331	330ohm 1/4W Carbon	C219	M500 - 472	0.0047 UF 500V Ceramic
R705	R004 - 331	330ohm 1/4W Carbon	C302	M050 - 104	0.1UF 50V Mylar
R706	R004 - 331	330ohm 1/4W Carbon	C301	M050 - 223	0.022UF 50V Mylar
R707	R002 - 391	390ohm 1/2W Carbon	C303	E025 - 106	10UF 25V Electrolytic
R708	R002 - 391	390ohm 1/2W Carbon	C316	C152 - 102	0.001 UF 1.5V Ceramic
R709	R002 - 391	390ohm 1/2W Carbon	C401	M050 - 333	0.033 UF 50V Mylar
R710	0020 - 822	8.2Kohm 2W Metal Oxide	C402	M050 - 333	0.003 UF 50V Mylar
R711	0020 - 822	8.2Kohm 2W Metal Oxide	C403	E050 - 105	1UF 50V Electrolytic
R712	0020 - 822	8.2Kohm 2W Metal Oxide	C404	C500 - 222	0.0022 500V Ceramic
SEMI - FIXED RESISTORS			C405	C050 - 821	820PF 50V Ceramic
RV101	F92R - 502	5Kohm B Red	C406	M050 - 103	0.01UF 50V Mylar
RV102	F92R - 502	5Kohm B Green	C407	M050 - 103	0.01UF 50V Mylar
RV103	F92R - 502	5Kohm B Blue	C408	M050 - 562	0.0056UF 50V Mylar Tin
RV201	F17W - 502	5Kohm B	C409	M050 - 103	0.01UF 50V Mylar
RV202	F17W - 502	5Kohm B	C410	E016 - 336	33UF 16V Electrolytic
RV203	F17W - 301	30ohm B	C411	E016 - 227	220UF 16V Electrolytic
R204	F17W - 502	5Kohm B	C412	C50 - 561	560PF 500V Ceramic
R401	F17W - 302	3Kohm B	C413	E160 - 105	1UF 160V Electrolytic
R402	F17W - 503	50Kohm B	C414	X - 162 - 152	0.0015UF 1.6V P - P
R403	F92R - 502	5Kohm B	C415	X - 162 - 332	0.0033UF 1600V P - P
R404	F92R - 502	5Kohm B	C416	X200 - 104	0.1UF 200V P - P
R601	F92R - 302	3Kohm B	C417	X162 - 332	0.0033UF 1600V P - P
R701	F17W - 202	2Kohm B Red	C418	X162 - 682	0.0068UF 1600V P - P
R702	F17W - 202	2Kohm B Green	C419	X162 - 472	0.0047UF 1600V P - P
R703	F17W - 202	2Kohm B Blue	C420	X20 - 434	0.43UF 200V P - P
CAPACITORS			C421	X200 - 563	0.056UF 200V P - P
C101	E016 - 477	470UF 16V Electrolytic	C501	E250 - 106	10UF 250V Electrolytic
			C513	E025 - 227	220UF 25V Electrolytic
			C515	C500 - 222	0.0022UF 500V Ceramic

PARTS LIST

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Ref. No	Part No	Description
ICS		
IC 401	IHI-S35	HA 11235
TRANSFORMER & COILS		
T401	T610 - 002	Transformer Horiz Drive
T403	T610 - 110	Flyback Transformer
T601	T610 - 210	Pulse Transformer
L403	L610 - 010	Horiz Linearity Coil
L404	L610 - 020	Horiz Width Coil
L405	L610 - 002	Horiz Position Coil
L406	L610 - 003	Horiz Coil
L501	L610 - 101	Power Choke Coil
L601	L610 - 100	Line Filter Coil
L602	L610 - 431	Power Choke Coil
T402	T610-111	Side Pincushion Transformer

MISCELLANEOUS

CS701	U290 - 012	CRT. Socket
F601	U125 - 004	Fuse 4Amp 125V
F602	U125 - N12	Fuse 1.2Amp 125V
PR601	PR06 - 140	Posistor PTH 451Co6 BG080 N
TH601	TH08 - 013	THERMISTOR 8D - 13

Color Picture Tube

PD401	PT63 - 544	CRT & DY
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